

Data Sheet HD-EMB1104-SM-2

## Features:

- Designed to be driven with 2.7 VDC
- Surface mount motor directly soldered to the PCB board
- Recommended PCB layout shown for easy implementation
- Generates 14,000 RPMs with no more than 50 dBA acoustic noise

# **Specifications**

Parameters	Values	Units
Rated Voltage	2.7	V <sub>DC</sub>
Starting Voltage	2.3	$V_{DC}$
Operating Voltage Range	2.3 ~ 3.2	$V_{DC}$
Direction of Rotation	CW	-
Vibration Strength	0.35	G
Terminal Resistance	33 ± 6	Ohms
Insulation Resistance	> 1M	Ohms
Rated Speed	14,000 ± 2,500	RPM (@ 2.7 VDC)
Rated Current (Max)	85	mA (@ 2.7 V <sub>DC</sub> )
Stall Current (Max)	90	mA (@ 2.7 V <sub>DC</sub> )
Shaft Pull Strength	> 3.0	kgf
Shaft End Play (Max)	0.3	mm
Mechanical Noise (Max)	50	dBA
Environmental Compliances	Rohs/reach	-
Rotating Mass	0.23 ± 10%	g
Actuator Mass	0.60 ± 10%	g
Storage Temperature	-40 ~ +85	°C
Operating Temperature	-20 ~ +70	°C

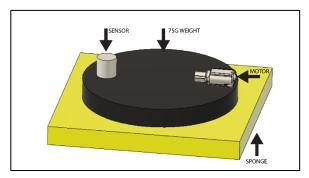
**Reliability Testing** 

Type of Test	Test Specifications	Pass/Fail Criteria	
	Temperature: +80±2°C	After each test, motors rest for 4 hours at room	
High Temperature	Test Duration: 96 hours	temperature. After rest, the motor shall meet the	
	Temperature: -40±2°C	following initial values:	
Low Temperature	Test Duration: 96 hours	1) Rated Speed: -30%/+50% initial	
,	Temperature: +60±2°C	2) Rated Current: ± 30% initial 3) Starting Voltage: 2.3 VDC	
	Humidity: 90 ~ 95 RH	3) Starting Voltage. 2.3 VDC	
High Humidity	Test Duration: 96 hours		
	1cycle 80°C,85XRH 25°C,50XRH -40°C 3h 6h 6h 3h		
Humidity Cycle	Test Cycles: 6		
	Temperature Range: -40 <-> +80°C Test Duration: 30 minutes Test Cycles: 50		
Thermal Shock			
Free Drop	Drop from listed drop height twice in ±X, ±Y, ±Z directions (12 total): Jig Mass: 100 grams (including motor) Drop Height: 1.5 meters Test Cycles: 2 per drop axis		
Vibration	Amplitude: 1.5mm p-p Frequency: 10 ~ 55 Hz Cycle Time: 20 min Cycle: 10 Hz ~ 55 Hz ~ 10 Hz Test Orientation: X, Y, Z Test Duration: 2 hours		
	Z.5s 2.5s 1 cycle  Temperature: Room Temperature	After 100,000 cycles, the motor performance shall meet the following initial values:  1) Rated Speed: -30%/+50% initial 2) Rated Current: ± 30% initial 3) Starting Voltage: 2.3 VDC  After 300,000 cycles, the motor should function.	
Lifetime	Test Cycles: 300,000 (@ 2.7V <sub>DC</sub> )		
Temperature: +55°C  Test Cycles: 53,000 (@ 2.7V <sub>DC</sub> )  Temperature: -20°C  Test Cycles: 53,000 (@ 2.7V <sub>DC</sub> )		After 53,000 cycles, the motor performance shall meet the following initial values:  1) Rated Speed: -30%/+50% initial 2) Rated Current: ± 30% initial 3) Starting Voltage: 2.3 V <sub>DC</sub>	

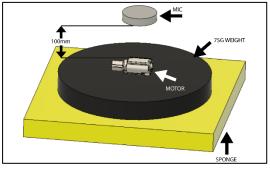
After testing, each motor must achieve the listed Pass/Fail Criteria for the appropriate test.

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# **Measurement Methods**

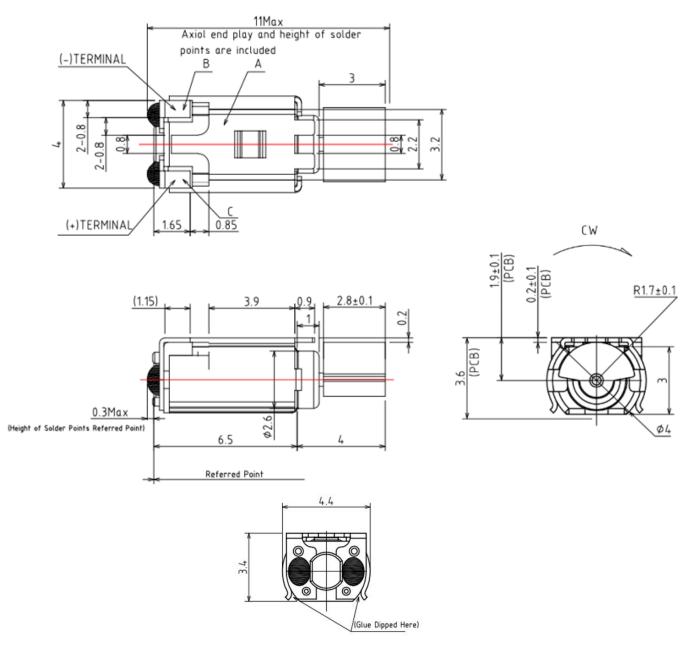


Vibration Test Jig

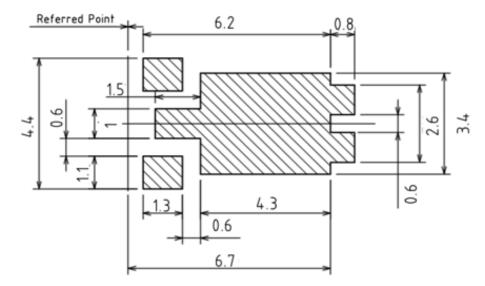


Noise Measurement Jig

# **Dimensions**

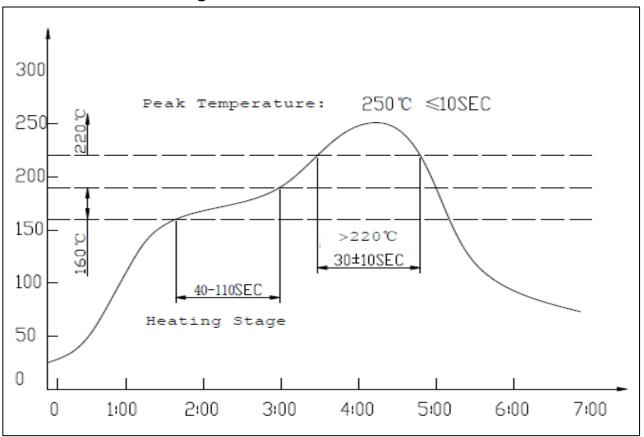


## **PCB Land Pattern**



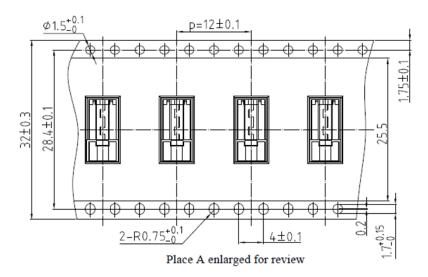
\*This land pattern is advisory only and its use or adaptation is entirely voluntary. PUI Audio disclaims all liability of any kind associated with the use, application, or adaptation of this land pattern.

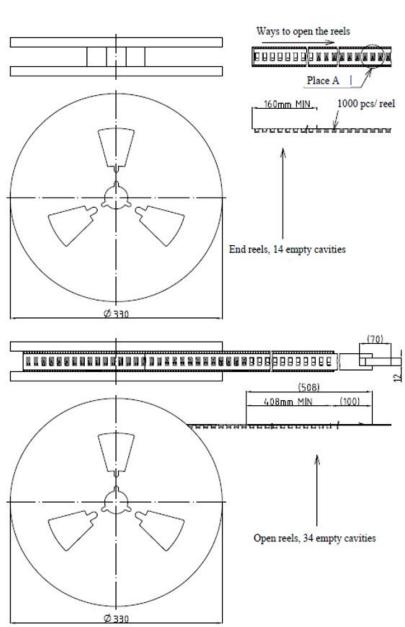
## **Recommend Soldering Procedure**



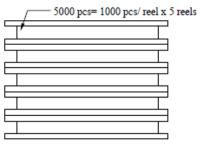
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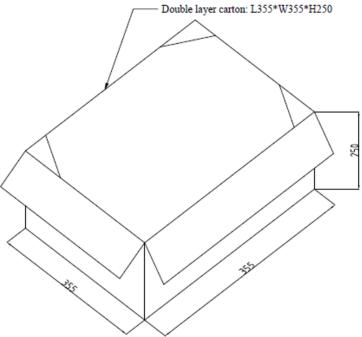
# **Packaging**





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### **Specifications Revisions**

Revision	Description	
Α	RELEASED FROM ENGINEERING	02/16/2023
В	Update 3D image, drawing detail, and Measurement Method	11/10/2023

### Note:

- 1. Unless otherwise specified:
  - A. All dimensions are in millimeters.
  - B. Default tolerances are  $\pm 0.5$ mm and angles are  $\pm 3^{\circ}$ .
- 2. Specifications subject to change or withdrawal without notice.